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Organohydrogel with Tunable Fluorescence and Shape-memory Property for Advanced Anti-counterfeiting

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Counterfeiting is a significant threat in the intricate realm of global commerce, casting shadows over industries, economies, and unsuspecting consumers. Fluorescent anti-counterfeiting labels have been widely used in the past, but their level of security is still relatively inadequate. Therefore, the ongoing research is aimed at improving security through the encapsulation of information within predefined geometric structures. Herein, the fluorescent organohydrogels with hydrophilic polymer network of poly(*N*,*N*-dimethylacrylamide-acrylic acid) (P(DMA-AAc)), containing blue fluorescent monomers (PyMA), and hydrophobic polymer network, polystearyl methylacrylate (PSMA) are fabricated by two-step interpenetrating polymerization. Upon treatment with Fe³⁺, the blue fluorescence of organohydrogels is quenched owing to the intramolecular charge transfer (ICT) effect, which can be reinstated by adding H⁺. Furthermore, coupled with the shape memory function induced by the crystallization of PSMA, the organohydrogel enables the concealment of encoded fluorescent information in specific three-dimensional shapes. This work presents innovative possibilities for designing and constructing advanced anti-counterfeiting systems.

1. Introduction

In a time of globalization and technological progress, counterfeiting has become a significant obstacle with farreaching consequences for various industries, economies, and public welfare.¹⁻³ The consequences of counterfeiting go beyond economic considerations and include risks to public safety, damage to brand reputation, and the loss of consumer trust. Numerous materials and techniques have been developed to combat counterfeiting and have demonstrated effectiveness in reducing counterfeiting threats, including holograms,⁴⁻⁶ watermarks,⁷⁻⁹ Quick Response (QR) codes,¹⁰⁻¹² Radio-Frequency Identification (RFID),13-15 and fluorescent patterns.^{16–18} Among these technologies, fluorescent materials have risen as a novel frontier in the realm of anti-counterfeiting owing to their polychromatic attributes and wavelengthdependent characteristics, enhancing their utility in information security applications. However, the security of numerous fluorescent information encryption strategies remains deficient, as they can be decoded with a singular ultraviolet light. Hence, advancing the substrate materials of fluorescent

information in additional dimensions can further enhance its information security.

Currently, efforts to address the issue of singular ultraviolet decoding of fluorescent anti-counterfeiting labels mainly focus on the construction of dual encryption systems, which can be achieved by controlling the fluorescent color for dynamic anticounterfeiting and utilizing deformable substrate materials to conceal the loaded information. As the former is relatively difficult, 19-21 modulation of substrate materials with fluorescent patterns to realize dual encryption by adding the spatial dimension becomes an effective strategy. Intelligent gel materials exhibit outstanding stimulus-responsiveness, stability, and modifiability, and are easy to integrate with fluorescent emitters.^{22,23} Simultaneously, their flexibility extends the possibilities of encryption in spatial and geometric shapes.²⁴ Yang et.al²⁵ prepared a gradient cross-linked fluorescent hydrogel responsive to temperature changes, serving as an information carrier readable under specific UV light irradiation, while self-deforming to reveal information as the temperature increases. Tang and coworkers²⁶ designed a bilayer hydrogel incorporating synergistic deformation and fluorescent color change through electrostatic interactions and dynamic covalent bonding, enabling ionoprinting of fluorescent information. The encoded 2D bilayer hydrogel, capable of generating pre-designed 3D shapes to hide information, could only be read after the shapes were sequentially restored in the absence of background fluorescence. In our previous research,²⁷ we introduced a fluorescent hydrogel featuring simultaneous Fe³⁺-responsive fluorescence guenching, boraxtriggered shape memory, and inherent self-healing properties, concealing data loaded with Fe3+ ink within a complex 3D hydrogel origami structure to significantly enhance information

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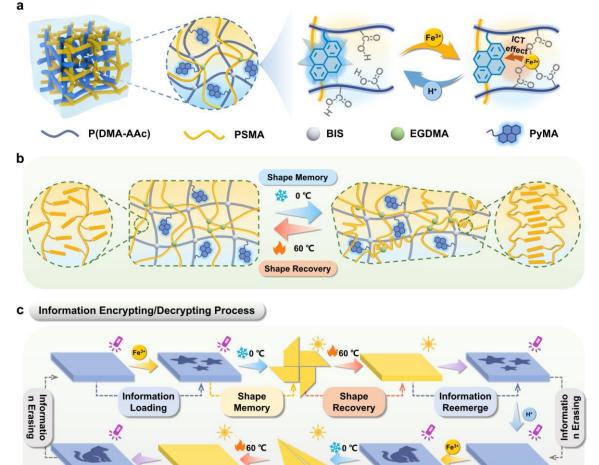
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security compared to conventional 2D counterparts. However, the fluorescent hydrogel labels prepared in these studies were constrained by aqueous environments, posing a significant limitation to their further development.

This work synthesized the organohydrogels with both hydrophilic and hydrophobic networks, possessing reversible fluorescence switching and shape memory properties and exhibiting the capability to function in a desiccated state. The hydrophilic polymer network was synthesized through the copolymerization of N,N-dimethylacrylamide, acrylic acid, and (PyMA, 1-pyrenylmethyl acrylate blue fluorescence). Concurrently, the hydrophobic polymer network was derived from the polymerization of long-chain stearate methacrylate (SMA). Under the ultraviolet irradiation of 365 nm, PyMA emits blue fluorescence, which can be guenched by Fe³⁺ ions. This is due to the coordination of carboxylic acid groups on the hydrophilic polymer chains upon treatment with Fe³⁺ ions, which facilitates electron transfer between Fe³⁺ ions (electron acceptors) and PyMA fluorescent monomers (electron donors) via ICT effect. Upon the additional introduction of H⁺, the ICT

process²⁸ between Fe³⁺ and PyMA would be_{vi}terminated, thereby enabling the restoration of fluores ହୋନଥିବି ୧୪୫/୦୦% (୫୧ନଥିନିକ 1a). Therefore, various fluorescent information can be able to loaded on the surface of the organohydrogels by ionoprinting and erased by being treated with H⁺. Additionally, the inherent low-temperature-induced crystallinity of PSMA enabled shape memory capabilities to the organohydrogels (Scheme 1b), establishing a foundation for the spatial dimension encryption of fluorescent labels. Subsequently, the organohydrogels with desired patterns were deformed into a specific configuration to complete the information encryption process. The hidden information was able to decoded by successive steps of shape recovery process and UV irradiation (Scheme 1c). Furthermore, the loaded information could be reversibly erased, allowing for multiple repetitions of writing-encryption-decryption process. The prepared organohydrogels improved the information storage capacity, increased the security level of information encryption, which held promising prospects in the advanced anti-counterfeiting field.



Scheme 1. Schematic illustration of the fluorescent organohydrogels P(DMA-AAc-PyMA)/PSMA for advanced encryption and decryption process. (a) The fluorescent organohydrogels were composed of a hydrophilic polymer network and a hydrophobic network. Due to the ICT effect, Fe³⁺ leads to quenching of the blue fluorescence, and H⁺ reversibly restores the fluorescent colors. (b) Schematic diagram of the shape memory/recovery process of the organohydrogels P(DMA-AAc-PyMA)/PSMA. (c) Schematic diagram of the process of information encoding, encryption, and decryption.

Shape

Recovery

Ą

Information Loading

Shape

Memory

Information

Reemerge

2. Experimental section

2.1 Materials

N,N-Dimethylacrylamide (DMA), N,N,N",N'tetramethylethylenediamine (TEMED), N,N"-methylene bis(acrylamide) (BIS), 2,2-diethoxyacetophenone (DEAP), ethylene dimethacrylate (EGDMA), 2-hydroxyethyl methacrylate (HEMA), 1-pyrenylbutyric acid and FeCl₃^{.6}H₂O were purchased from Aladdin. Stearyl methylacrylate (SMA) was commercially provided by J&K Chemical Co., Ltd. Acrylic acid (AAc), HCl and DMSO were bought from Sinopharm Chemical Reagent Co., Ltd. The fluorescent monomer 1pyrenylmethyl acrylate (PyMA) was synthesized according to our previous report. All reagents were used without any treatment or purification.

2.2 Preparation of P(DMA-AAc-PyMA)/PSMA Hydrogel

First, 0.216 g AAc and 2.673 g DMA were dissolved in 2.01 mL deionized water. Secondly, 10 mg PyMA and 3 mg BIS were dispersed in 5 mL DMSO. After mixing the above two solutions, 70 mg of APS and 46 μ L TEMED were gradually added. After rapid shaking mixing, transfer the mixed solution to a homemade reaction cell. After polymerization in an oven at 60 °C for 5 h, the hydrogels were placed in a large amount of acetone to remove deionized water and DMSO.

2.3 Preparation of P(DMA-AAc-PyMA)/PSMA Organohydrogel

The naturally air-dried P(DMA-AAc-PyMA)/PSMA hydrogels were immersed in oily precursor solutions consisting of 20 mL SMA, 10 mL ethanol, 100 μ L DEAP, and 150 μ L EGDMA and stored at 35 °C for 12 h in the dark. The fully soaked swollen hydrogels were then sandwiched between two pieces of quartz glass and polymerization under UV light for 2 h (365 nm, 50 W). Further, the organohydrogels were soaked in ethanol in order to remove unreacted monomers and then placed in air to dry.

2.4 Multi-level Encryption and Decryption of Information

The prepared P(DMA-AAc-PyMA)/PSMA organohydrogels were ionoprinted by contacting with the filter paper soaked with Fe³⁺ (0.1 M, 15 min) to load the corresponding information. To hide the loaded information, special shapes were fixed onto the organohydrogels and stored in a 4 °C freezer for 10 minutes. The original shape was restored by heating the organohydrogels to 60 °C, and the information could be revealed under UV light. In addition, the organohydrogels stained with Fe³⁺ can be contacted with the filter paper soaked with H⁺ (0.1 M, 15 min) to erase the loaded information and further rewritten with Fe³⁺.

2.5 Characterization

¹H NMR spectra were obtained from a Bruker Avance III 400 MHz spectrometer. Rheological characterization was carried out on a stress-controlled rheometer (TA-dhr2) with a parallel plate (25 mm) in frequency sweep mode (from 0.1 to 100 rad/s) at a constant shear strain of 1%. UV-Vis absorption and

transmittance spectra were measured on VianArticleVinis spectrophotometer (TU-1810, Purkinje General Instrumeno Col Ltd.). ATR-FTIR spectra was recorded on a Thermo Scientific Nicolet 6700 FT-IR spectrometer. Raman spectra was recorded on a Confocal Micro-Raman Spectrometer (Renishaw inVia Reflex, Renishaw Instrument Co. Ltd.). The digital photos of the hydrogels were taken under a UV lamp (ZF-5, 5 W, 365 nm). All fluorescent photographs were taken using the same UV lamp. Fluorescent intensity was recorded with a HPRIBA FL3-111 fluorescence spectrometer. The excitation wavelength was 365 nm. SEM images were taken by scanning electron microscope (S-4800, Hitachi).

3. Results and Discussion

3.1 Fabrication of P(DMA-AAc-PyMA)/PSMA Organohydrogel

The synthesis of the fluorescent monomer (PyMA) involved the condensation of HEMA and 1-pyrenylbutyric acid (Fig. S1), building upon established methodologies from previous work.²⁹ The ¹H NMR spectrum demonstrated the synthesis of the target fluorescent monomer, PyMA (Fig. S2). The fluorescent organohydrogels were prepared by a two-step interpenetrating method (Fig. S3). Specifically, the hydrogels, P(DMA-AAc-PyMA)/PSMA, were formed through copolymerization of the fluorescent PyMA monomer with acrylic acid (AAc) and N,Ndimethylacrylamide (DMA) in a mixed solvent system of water and dimethyl sulfoxide (DMSO), employing a free radical polymerization process with N,N''-Methylene bis(acrylamide) (BIS) as the crosslinker, ammonium persulfate (APS) as the initiator, and N,N,N",N'-tetramethylenediamine (TEMED) as the accelerator. Further, acetone immersion was employed to remove excess water and DMSO. Followed by natural air-drying, the dried hydrogels were thoroughly immersed in an oil gel precursor solution with SMA as the monomer, ethylene dimethacrylate (EGDMA) as the crosslinker, and 2,2diethoxyacetophenone (DEAP) as the photosensitizer. Subsequently, the hydrogels saturated with precursor were subjected to polymerization under UV irradiation to obtain the hydrophobic polymer network, resulting in the formation of the organohydrogels (Fig. 1a). The P(DMA-AAc-PyMA)/PSMA organohydrogels for follow-up research, were achieved by purging unreacted monomers with ethanol and subsequent airdrying at room temperature. Additionally, to fully coordinate the carboxyl group of acrylic acid, the P(DMA-AAc-PyMA)/PSMA rganohydrogel samples for the subsequent characterization were soaked in FeCl₃ solution (0.1 M) for 24 hours and naturally air-dried at room temperature.

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3.2 Characterization of P(DMA-AAc-PyMA)/PSMA Organohydrogel

Compared to the hydrophilic P(DMA-AAc-PyMA)/PSMA hydrogels (d=22.13±3.14 μ m), the size of porous structure of the P(DMA-AAc-PyMA)/PSMA organohydrogels showed an order of magnitude decrease (d=0.61±0.11 μ m) through scanning electron microscope (SEM). Furthermore, the porous structure of the organohydrogels treated with Fe³⁺ immersion became denser (d=0.14±0.03 μ m) (Fig. 1b-d and Fig. S4) due to the coordination interaction between AAc and Fe³⁺, leading to an increase in the crosslinking density and a decrease in pore size. The progressive densification of the porous structure from hydrogels to organohydrogels were further verified by stepwise

increase in the dynamic mechanical properties worther every storage modulus (G') and loss modulus (G') (Fig. 31-).4 When 3 second layer of hydrophobic polymer network was introduced, both G' and G" of the organohydrogels were enhanced by orders of magnitude, compared to that of P(DMA-AAc-PyMA)/PSMA hydrogels. It was also observed that both G' and G" were slightly increased when the organohydrogels were treated with Fe³⁺. The gradual reduction in transparency observed in both hydrophilic P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels before and after Fe³⁺ treatment (Fig. S5) also served as evidences for densification.

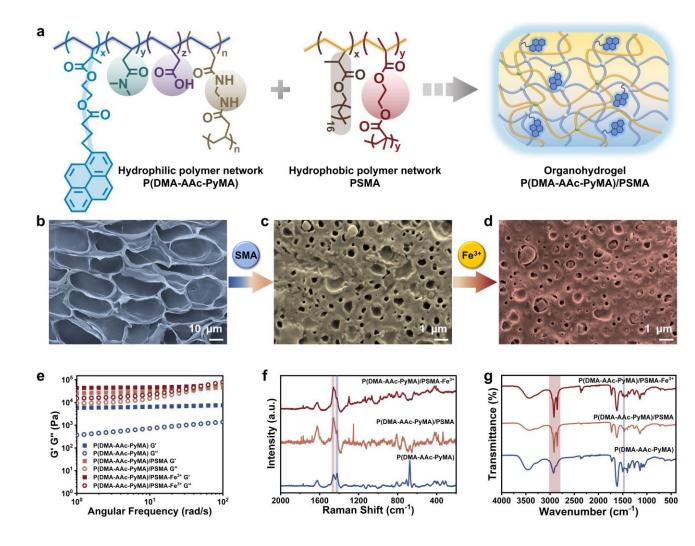


Fig. 1 Characterization of P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels before and after treated with Fe³⁺. (a) Schematic illustration of the internal molecular composition of the fluorescent organohydrogels. SEM images of (b) the P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels. SEM images of (b) the P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels. SEM images of (b) the P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels. SEM images of (b) the P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels (G') and loss modulus (G'), (f) Raman spectra and (g) FT-IR spectra of P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels before and after treated with Fe³⁺.

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To further validate the changes in the chemical composition of P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels with or without Fe³⁺ treatment , the Raman spectrums were measured and analyzed (Fig. 1f). The presence of a distinct single peak at 1455.06 cm⁻¹ suggested the carboxyl bonding composition of ester molecules, proving that the PSMA hydrophobic network was introduced into the hydrogels molecular network. Following Fe³⁺ treatment, the disappearance of the peak at 1418.79 cm⁻¹ (associated with C-O stretching and -OH deformation) was a result of the coordination between Fe³⁺ and the -COOH groups. Similarly, P(DMA-AAc-PyMA)/PSMA hydrogels and P(DMA-AAc-PyMA)/PSMA organohydrogels with or without Fe³⁺ treatment was measured by attenuated total reflection Fourier transform infrared spectroscopy (ATR-FTIR). As shown in Fig. 1g, all samples showed an absorption peak at 1731.76 cm⁻¹ caused by the presence of C=O groups, and a characteristic peak at 2931.27 cm⁻¹ generated by the antisymmetric stretching vibration of -CH2-. However, the intensity of this peak is significantly higher in the organohydrogels due to the increase in C=O groups after the introduction of PSMA polymer chain. At the same time, a new absorption peak appeared at 2850.27 cm⁻ ¹, indicating an increase in the introduction of $-CH_2$ -, which indirectly proved the introduction of hydrophobic polymer network of PSMA into organohydrogels. The elimination of the -OH bending peak at 1463.70 cm⁻¹ subsequent to Fe³⁺ treatment, underscored the coordination of Fe³⁺ with -COOH groups.

3.3 Reversible Fluorescence Switching Process of the Prepared Organohydrogel

Due to the copolymerization of PyMA on hydrophilic polymer network chains, the organohydrogels emitted blue fluorescence under 365 nm. The initial P(DMA-AAc-PyMA)/PSMA organohydrogels exhibited blue fluorescence. However, upon treatment with strongly oxidative Fe³⁺ ions, coordination occurred between Fe³⁺ ions and carboxylic acid groups on the hydrophilic polymer chains (Fig. 2a), where Fe³⁺ ions became excellent electron acceptors due to its electron-deficient nature, leading to ICT between Fe3+ and fluorescence monomers PyMA (electron donors). This ICT phenomenon resulted in the rapid quenching of fluorescence from the PyMA as depicted in Fig. S6. As shown in Fig. 2b, photoluminescence (PL) mapping spectrum demonstrated the singular blueemitting center of P(DMA-AAc-PyMA)/PSMA organohydrogels. Comparatively, Fe³⁺ treatment led to the disappearance of the blue emission center.

Furthermore, the degree of fluorescence quenching of the organohydrogels was also affected by the concentration of Fe³⁺ in solution as well as the soaking time. As shown in the fluorescence spectra of P(DMA-AAc-PyMA)/PSMA organohydrogels (Fig. 2c), the fluorescence intensity at 380 nm decreased with increasing time (0 to 30 min) of immersion in Fe³⁺ solution (0.1 M). With increasing immersion duration, there was not only a noticeable quenching of the fluorescent intensity but also a transformation of the organohydrogels. The

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organohydrogels displayed anisotropic swelling as the soaking time of one side of the organohydrogels and Fertosol at the weat from 0 min to 10 min (Fig. S7), which derived from chelation of Fe³⁺ within AAc, resulting in temporary cross-linking, and diminished the extent of swelling on one side. Relatively, when the immersion time was kept at 1 min, there was a distinct weakening in the blue fluorescence with increasing Fe³⁺ content in the solution (0-125 mmol L⁻¹) (Fig. 2d). Coordinates of the organohydrogels without Fe³⁺ treatment was (0.1639, 0.1416) in the Commission Internationale de L' Eclairage (CIE), but the organohydrogels with Fe³⁺ treatment exhibited an absence (Fig. 2e). It was important to emphasize that the organohydrogels displayed excellent cyclic stability through the ICT effect of Fe³⁺ and the uncoordinated action of H⁺, as seen in the fluorescence spectra (Fig. 2f). In light of the aforementioned remarkable reversible fluorescence quenching characteristics inherent of the organohydrogels, a sequential process encompassing information inscription, obliteration, and reinscription was achieved. A pattern of quenched fluorescence can be formed on the surface of an otherwise blue fluorescent organohydrogel by Fe³⁺ ion ionoprinting, and immediately thereafter, the introduction of H⁺ ions can cause the guenched portion of the fluorescence to reappear. Notably, H⁺ ions can be localized in contact with the pattern of fluorescence quenching to achieve local recovery of local fluorescence. As illustrated in Fig. 2g, the initial introduction of the "Raining" pattern was accomplished through Fe³⁺ (0.1 M, 15 min) ionoprinting. Subsequently, the "Water drop" motif underwent erasure upon treatment with H⁺ (0.1 M, 15 min), and in a subsequent step, the "Lightning" pattern was re-ionoprinted and loaded once more through Fe³⁺ application.

3.4 Advanced Encryption and Decryption based on P(DMA-AAc-PyMA)/PSMA Organohydrogel

The constitution of organohydrogels involved a hydrophobic PSMA polymer network, which exhibits the capability to form microcrystalline domains under defined temperature conditions (Fig. S8).³⁰ This inherent attribute imparted a shape memory function to the organohydrogels, enabling them to fold at high temperature (60 °C) and maintain a specific configuration at low temperature (0 °C) and subsequently recover the original shape when exposed to high temperatures again. Consequently, the integration of reversible fluorescence switching phenomena and shape memory characteristics in organohydrogels presented innovative avenues for implementing advanced information encryption and decryption strategies.

As depicted in Fig. 3a, information encoding within the organohydrogels was initiated through the utilization of Fe³⁺ (0.1 M, 15 min) ionoprinting, and its reversible erasure was facilitated by the introduction of H⁺ (0.1 M, 15 min). Additionally, the written information underwent concealment *via* a shape memory process at lower temperatures (0 °C). The revelation of this information was contingent upon the restoration of the original shape at high temperatures (60 °C), permitting decryption when the organohydrogels were

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subjected to UV light at a wavelength of 365 nm. To exemplify the proof-of-concept for advanced encryption and decryption, organohydrogels with a precisely rendered Quick Response Code (QR I) can undergo encryption by fixing the shape of the pinwheel at 0 °C (Fig. 3b). Following a 15-minute exposure in an oven (60 °C), the organohydrogel reverted to a flat shape. Illumination under UV light (365 nm) enabled the reacquisition of QR I information, such as "UCAS," accessible through smartphone scanning. The original information erased through

H⁺ processing, thereby preparing the organohydrogels for the introduction of novel information. Subsequentervoltion involved the concealment of "Wrong Information" within the shape of the butterfly, allowing for decryption and erasure under analogous conditions. Furthermore, QR II, coded as "NIMTE", was hidden within the geometric configuration of the airplane, and the information achieved encryption and decryption cycles facilitated by the shape memory and recovery process.

400

350

300

4.3×10

H

3.4×10

е

Partial erasing

1

400 450 Em Wavelength (nm)

6.0×10⁵

5.1×10⁵

(0.1639, 0.1416)

х

500

2.6×105

0 25

50 75

100

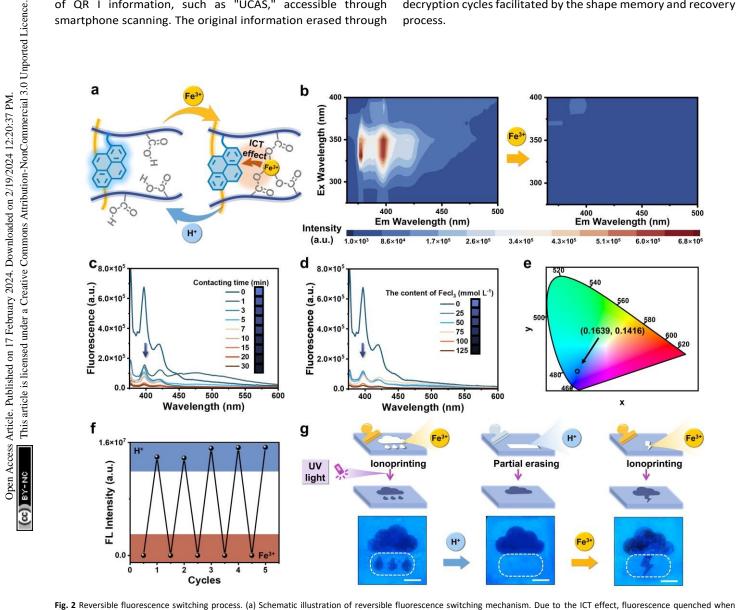
550

Fe

600

450

1.7×10⁵



500

6.8×10⁶

Fe³

lonoprinting

chromaticity diagram. (f) The circular changes in fluorescence intensity of organohydrogels following successive treatments with Fe³⁺ (0.1 M, 24 h) and H⁺ (0.1 M, 24 h). (g) Schematic illustration and digital photos of the reversible fluorescence switching patterns were generated through the application of ionoprinting methodologies (scale bar: 1 cm)

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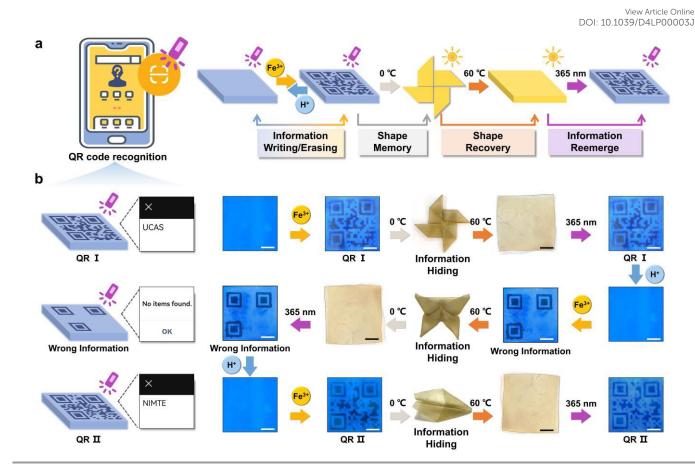


Fig. 3 Information encoding, encryption, and decryption processes based on the fluorescent organohydrogels with reversible fluorescence switching changes and shape memory properties. (a) Schematic illustration of information encoding, encryption, and decryption processes. (b) QR codes are precisely ionoprinted onto the organohydrogels with the presence of Fe³⁺, and then the encoded information is further encrypted by a shape memory process. The hidden information could be obtained again under 365 nm UV light after shape recovery. H⁺ treatment could erase the ionoprinted information for recoding new patterns on the organohydrogel (scale bar: 1 cm).

Conclusions

In this study, we reported an organohydrogel featuring dual hydrophilic and hydrophobic polymer network, with the incorporation of the fluorescent monomers PyMA into the hydrophilic network. Hydroxy groups attached on the polymeric chains can coordinate with strongly oxidizing Fe³⁺, inducing intramolecular charge transfer phenomena that result in the fluorescence quenching of organohydrogel. This quenching phenomenon can further be eliminated through treatment with H⁺. Additionally, the inherent crystalline properties of the hydrophobic polymer network contributed to the shape memory characteristics of the organohydrogel. The integration of reversible fluorescence switching with shape memory behavior facilitated advanced information encryption and decryption within the organohydrogels. In conclusion, our investigation proposes a novel approach for the design and fabrication of intelligent materials capable of advanced information storage. This innovation holds promise for enhancing information security and exhibits broad applicability in the realm of anti-counterfeiting.

Author Contributions

Yu Sun: conceptualization, methodology, investigation, visualization and writing (original draft); Hui Shang: conceptualization, investigation, validation and writing (review & editing); Xiaoxia Le: supervision and writing (review & editing); Tao Chen: supervision.

Conflicts of interest

There are no conflicts to declare.

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